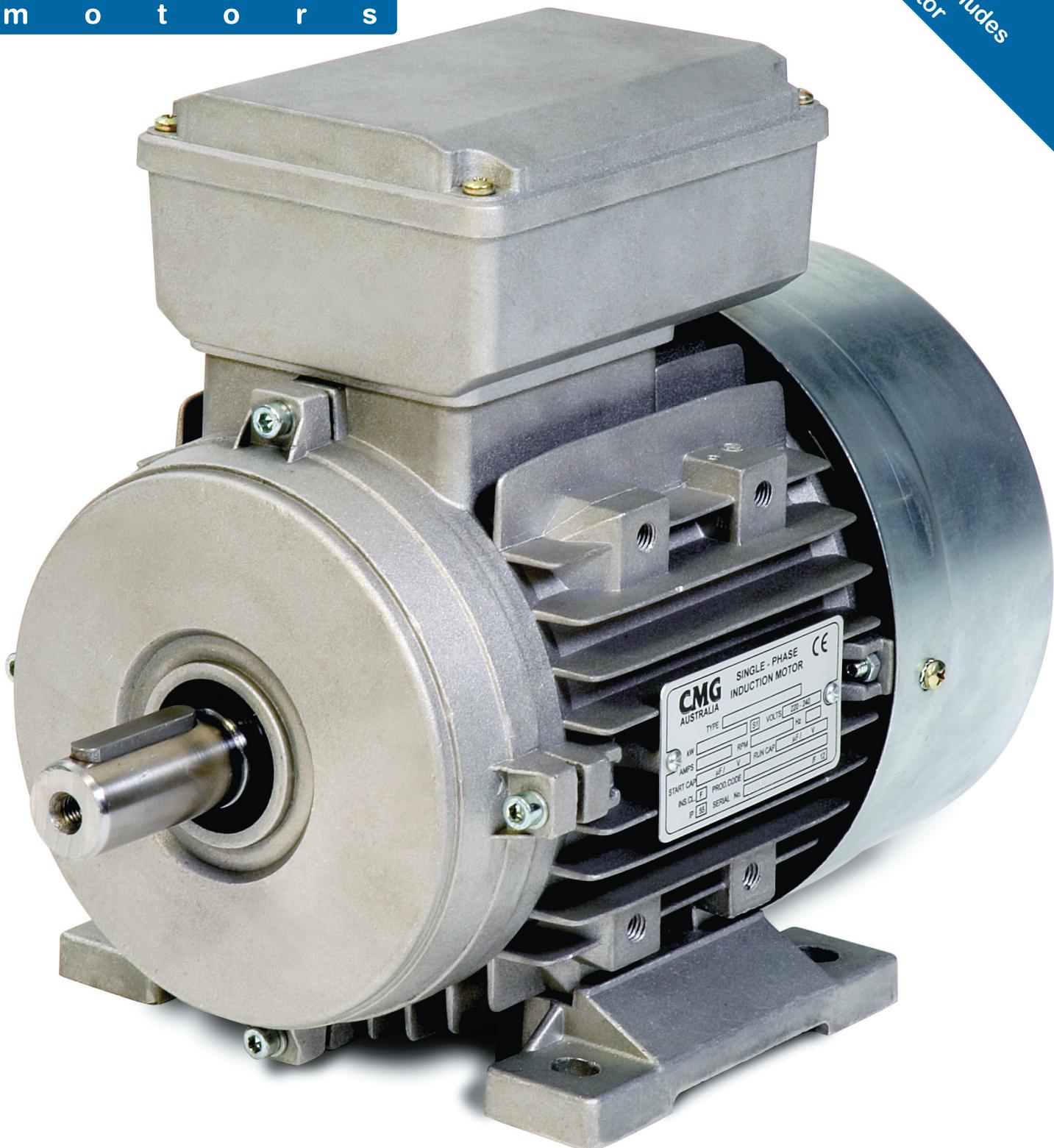


CMG

m o t o r s

3rd Edition
Extended range now includes
MTTB Brake Motor



60 Years

Proudly manufacturing since 1948

MT series motors

Cast aluminium single & three phase units



“Solutions, not just products.”

Specialists in Electric Motors, Geared Motors & AC Drives

At CMG we offer customised packages to the most demanding industrial markets. Our success is built on a strong commitment to our customers' needs and a willingness to find the best solution possible. We have been in business since 1948 so you can be confident our expertise and experience is second to none.

With over 500 staff around the globe, our branches extend across Australia, New Zealand, Asia Pacific, South Africa, Europe and the Middle East.

We have the capability to value-add our products through partnerships with leading international companies whose technical skills are equal to ours, including Gear Motors from NORD and AC Drives from VACON. In return we offer these companies superior technical support that complements their own R&D capabilities.

Our manufacturing facility in Melbourne, Australia, demonstrates our commitment to efficient automated manufacturing processes. This facility includes a NATA accredited laboratory which offers complete design and testing services.

“We specialise in an extensive range of Electric Motors, Geared Motors and AC Drives. Offering a “complete package” ensures our customers get the most efficient, cost effective solution possible.”



► Electric Motors



► Geared Motors



► AC Drives

MT cast aluminium general purpose motors

Sizes 56 to 112, 0.06 to 3.7 kW, single & three phase

CMG's MT series are an ideal general purpose motor range in permanent split capacitor (MTS), cap start-cap run (MTC), three phase (MTT), and three phase brake (MTTB/MTTBHR) configurations.

Motor design

The motors are low weight cast aluminium and boast options which are unequalled by any other range of small frame electric motor on the market today.

Multi-mount feature

The standard MT motor is supplied with the terminal box top mounted, and has detachable feet. The unique multi-mount design allows the motor feet to be removed and the motor mounted from any of the eight mounting pads. This feature means that for axial flow fans there is no need for a motor mount in the fan case, which enables quicker assembly times, lower cost, and less restrictions to air flow. Alternatively, the MTS & MTT series both allow the feet to be relocated to either side, for a wall mounted motor or side mounted terminal box.

Standards and specifications

The main dimensions and rated outputs of the MT series generally conform to Australian Standard AS/NZS1359 (CENELEC kW-frame size allocation table) and International Standards IEC 60034 and IEC 60072.

Operating parameters

Standard MT series motors are designed with the following parameters:

- Continuous duty (S1)
- Single phase: 220-240 Volt 50Hz power supply
- Three phase: 380-415 Volt 50Hz power supply
- Ambient temperatures up to 40°C
- Installation at altitudes up to 1000 metres

Performance data is based on these parameters and may need adjustment for different conditions.

F class insulation, B class temperature rise

MT motors have F class insulation and B class temperature rise, ensuring cool running of the motor.

Degree of protection

Level of enclosure protection for the MT series is IP55 (increased IP ratings available). Shafts are fitted with an oil seal as standard.

Air movement application

Low weight design and the standard drilled and tapped hole in the shaft makes the MT series ideally suited for all air movement applications.

Brake motors

MTTB brake motors are fail to safe design, as the brake will engage when power is interrupted. They are fitted with

a Lenze DC brake and half wave rectifier mounted in the terminal box enabling direct connection of the brake to the AC supply, and come standard with a manual hand release. They are available in all mounting arrangements.

Gearbox fitment

The MT series small frame and unpainted design makes it ideal for fitting to smaller aluminium gearboxes.

Finish

Standard surface finish is unpainted clean sandblasted aluminium. Paint coatings in any colour are available on request.

Motor frame	Bearing Size
56	6201-2RS
63	6201-2RS
71	6202-2RS
80	6204-2RS
90	6205-2RS
100	6206-2RS
112	6206-2RS

Bearings

Bearings fitted are deep groove ball type and are the same size both ends.

Top mounted terminal box

The standard position of the terminal box is on top of the motor, allowing for ease of connection to supply. The terminal box is separate from the body of the motor allowing it to be rotated for additional convenience when connecting to supply.

Product code specification

When placing an order the motor product code should be specified. The product code of the motor is composed in accordance with the following example:

M	2	4	0	0	1	5	0	3	M	T	S	1
1	2	3	4-8		9	10 - 12		13 - 15				

Position 1

M = metric frame size

Positions 10 to 12

Series

MTS = MT PSC series

MTC = MT CS/CR series

MTT = Three phase

Position 2

Phase

2 = PSC or

Cap start-cap run

3 = Three phase

Positions 13 to 15

Variation suffix

Blank = no thermal overload

1 = in winding auto reset thermal overload

2 = manual reset current overload

3 = auto reset current overload

B = Three phase brake motor

BHR = Three phase brake motor with hand release (standard)

Position 3

Number of poles

2 = 2 poles

4 = 4 poles

Positions 4 to 8

Rated power output

(kW x 100)

Position 9

Mounting arrangements

1 = V1 **3** = B3

4 = B3/B5 **5** = B5

6 = B3/B14A **7** = B14A

0 = B0 multi-mount

Performance data

MTS series, single phase PSC connection, 220-240V 50Hz
IP55, F class insulation , B class temperature rise

kW	Motor frame	Speed [r/min]	230V 50Hz						220V 50Hz		240V 50Hz	
			Power factor		Current		Torque			Current	Current	Weight of foot mount motor
			Efficiency	Full load	Full load	Locked rotor I_L/I_N	Full load T_N	Locked rotor T_L/T_N	Break down T_B/T_N	Full load I_N	Full load I_N	[kg]
0.09	56A -9	2760	54	0.92	0.79	3.8	0.3	0.65	1.6	0.83	0.76	2.9
0.12	56B -9	2770	58	0.92	0.98	4.1	0.4	0.65	1.6	1.00	0.94	3.2
0.18	63A -11	2780	62	0.95	1.33	3.8	0.6	0.60	1.7	1.40	1.30	4.0
0.25	63B -11	2780	65	0.95	1.76	4.0	0.9	0.60	1.7	1.80	1.70	4.5
0.37	71A -14	2800	67	0.95	2.5	4.0	1.3	0.60	1.7	2.6	2.4	5.1
0.55	71B -14	2810	70	0.98	3.5	4.3	1.9	0.55	1.7	3.6	3.3	7.2
0.75	80A -19	2810	72	0.98	4.6	4.3	2.5	0.35	1.7	4.8	4.4	9.6
1.1	80B -19	2820	75	0.98	6.5	4.3	3.7	0.33	1.7	6.8	6.2	11.0
1.5	90S -24	2820	76	0.98	8.8	4.6	5.1	0.30	1.8	8.8	8.1	14.0
2.2	90L -24	2820	77	0.98	12.7	4.7	7.5	0.30	1.8	13.3	12.2	16.5

3000 r/min = 2 poles

0.09	56A -9	2760	54	0.92	0.79	3.8	0.3	0.65	1.6	0.83	0.76	2.9	4/450
0.12	56B -9	2770	58	0.92	0.98	4.1	0.4	0.65	1.6	1.00	0.94	3.2	6/450
0.18	63A -11	2780	62	0.95	1.33	3.8	0.6	0.60	1.7	1.40	1.30	4.0	10/450
0.25	63B -11	2780	65	0.95	1.76	4.0	0.9	0.60	1.7	1.80	1.70	4.5	12/450
0.37	71A -14	2800	67	0.95	2.5	4.0	1.3	0.60	1.7	2.6	2.4	5.1	16/450
0.55	71B -14	2810	70	0.98	3.5	4.3	1.9	0.55	1.7	3.6	3.3	7.2	24/450
0.75	80A -19	2810	72	0.98	4.6	4.3	2.5	0.35	1.7	4.8	4.4	9.6	25/450
1.1	80B -19	2820	75	0.98	6.5	4.3	3.7	0.33	1.7	6.8	6.2	11.0	35/450
1.5	90S -24	2820	76	0.98	8.8	4.6	5.1	0.30	1.8	8.8	8.1	14.0	45/450
2.2	90L -24	2820	77	0.98	12.7	4.7	7.5	0.30	1.8	13.3	12.2	16.5	60/450

1500 r/min = 4 poles

0.06	56A -9	1360	48	0.92	0.59	4.2	0.4	0.75	1.6	0.62	0.57	3.5	4/450
0.09	56B -9	1370	51	0.92	0.83	3.6	0.6	0.75	1.6	0.87	0.80	3.8	6/450
0.12	63A -11	1380	55	0.92	1.03	3.4	0.8	0.65	1.6	1.10	0.99	4.0	10/450
0.18	63B -11	1390	57	0.92	1.49	3.7	1.2	0.65	1.5	1.60	1.40	4.6	10/450
0.25	71A -14	1400	61	0.94	1.90	4.2	1.7	0.50	1.5	2.0	1.80	5.7	14/450
0.37	71B -14	1400	62	0.94	2.8	3.6	2.5	0.50	1.5	2.6	2.4	6.7	16/450
0.55	80A -19	1400	64	0.95	3.9	3.8	3.8	0.35	1.7	4.1	3.8	8.2	20/450
0.75	80B -19	1410	68	0.95	5.1	4.0	5.1	0.33	1.7	5.3	4.8	9.0	25/450
1.1	90S -24	1410	71	0.98	6.9	4.4	7.5	0.33	1.8	7.2	6.6	14.5	40/450
1.5	90L -24	1420	73	0.98	9.1	4.4	10.1	0.30	1.8	9.5	8.7	16.2	45/450

This data is provided for guidance only, guaranteed only when confirmed by CMG.

MTS motors up to 0.75kW are normally supplied as MTS1 series (fitted with in-winding auto reset thermal overload).

Performance data

MTC series, single phase CS/CR connection, 220-240V 50Hz

IP55, F class insulation, B class temperature rise

kW	Motor frame	Speed [r/min]	[%]	230V 50Hz						220V 50Hz		240V 50Hz			
				Efficiency	Power factor	Current		Torque			Current	Current	Weight of foot mount motor	Capacitor	
						Full load	Full load I _N	Locked rotor	I _L /I _N	Full load T _N	Locked rotor T _L /T _N	Break down T _B /T _N	Full load I _N	Full load I _N	[kg]

3000 r/min = 2 poles

0.37	71A	-14	2780	70	0.95	2.4	6.2	1.3	2.5	1.7	2.5	2.3	5.3	12/450	75/250
0.55	71B	-14	2790	73	0.95	3.5	5.8	1.9	2.5	1.7	3.6	3.3	7.4	16/450	100/250
0.75	80A	-19	2800	74	0.97	4.5	6.6	2.6	2.5	1.7	4.7	4.4	9.5	20/450	100/250
1.1	80B	-19	2810	76	0.97	6.5	6.2	3.7	2.5	1.7	6.7	6.2	11.2	30/450	150/250
1.5	90S	-24	2810	78	0.97	8.6	6.4	5.1	2.5	1.8	9.0	8.3	14.0	40/450	200/300
2.2	90L	-24	2810	79	0.97	12.5	6.0	7.5	2.2	1.8	13.1	12.0	17.0	50/450	250/300
3	100L	-28	2830	80	0.98	16.6	5.7	10.1	2.2	2.0	17.4	15.9	25	60/450	350/300

1500 r/min = 4 poles

0.18	63A	-11	1320	55	0.99	1.42	4.7	1.3	2.5	1.5	1.48	1.41	4.9	12/450	40/450
0.25	71A	-14	1380	61	0.92	1.94	5.2	1.7	2.5	1.6	2.0	1.90	5.9	14/450	50/250
0.37	71B	-14	1380	63	0.92	2.8	5.4	2.6	2.5	1.5	2.9	2.7	6.9	16/450	75/250
0.55	80A	-19	1400	67	0.94	3.8	5.3	3.8	2.5	1.7	4.0	3.6	9.6	20/450	100/250
0.75	80B	-19	1410	73	0.94	4.8	6.3	5.1	2.5	1.7	4.9	4.5	10.8	25/450	120/250
1.1	90S	-24	1410	75	0.95	6.8	5.9	7.5	2.2	1.8	7.1	6.5	13.5	35/450	150/250
1.5	90L	-24	1420	76	0.95	9.0	6.1	10.1	2.2	1.8	9.4	8.7	16.5	40/450	200/300
2.2	100LA-28	1430	78	0.97	12.6	6.0	14.7	2.2	1.8	13.2	12.1	24	50/450	350/300	
3	100LB-28	1440	79	0.97	17.0	5.6	19.9	2.2	1.8	17.8	16.3	30	60/450	500/300	
3.7	112M	-28	1440	80	0.97	20.7	5.8	24.5	2.0	2.0	21.6	19.8	36	60/450	500/300

MTTB brake series, three phase connection, 380-415V 50Hz

IP55, F class insulation, B class temperature rise

kW	Motor frame	Speed [r/min]	[%]	400V 50Hz						380V 50Hz		415V 50Hz			
				Efficiency	Power factor	Current		Torque			Current	Current	Weight of foot mount motor	Brake torque [Nm]	
						Full load	Full load I _N	Locked rotor	I _L /I _N	Full load T _N	Locked rotor T _L /T _N	Break down T _B /T _N	Full load I _N	Full load I _N	[kg]

1500 r/min = 4 poles

0.18	63B	-11	1350	59	0.65	0.68	6	1.3	2.2	2.4	0.71	0.65	4.3	4
0.37	71B	-14	1370	65	0.74	1.11	6	2.6	2.2	2.4	1.17	1.07	6.2	4
0.55	80A	-19	1370	67	0.75	1.58	6	3.8	2.2	2.4	1.66	1.52	9.0	8
0.72	80B	-19	1380	72	0.78	1.93	6	5.2	2.2	2.4	2.03	1.86	10.0	8

1000 r/min = 6 poles

0.37	71B	-14	890	61	0.69	1.27	4	4	2.1	2.3	1.34	1.22	6	4
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This data is provided for guidance only, guaranteed only when confirmed by CMG
This data also applies to MTTBHR (hand release) brake motors.

Performance data

MTT series, three phase connection, 380-415V 50Hz

IP55, F class insulation, B class temperature rise

kW	Motor frame	Speed [r/min]	400V 50Hz						380V 50Hz		415V 50Hz	
			Efficiency	Power factor	Current		Torque			Current	Current	Weight of foot mount motor
					Full load	Full load I_N [A]	Locked rotor I_L/I_N	Full load T_N [Nm]	Locked rotor T_L/T_N	Break down T_B/T_N		
3000 r/min = 2 poles												
0.09	56A -9	2670	57	0.65	0.35	6	0.3	2.2	2.4	0.37	0.34	2.8
0.12	56B -9	2730	62	0.69	0.40	6	0.4	2.2	2.4	0.43	0.39	3.2
0.18	63A -11	2710	63	0.75	0.55	6	0.6	2.2	2.4	0.58	0.53	4.0
0.25	63B -11	2710	65	0.78	0.71	6	0.9	2.2	2.4	0.75	0.69	4.4
0.37	71A -14	2730	70	0.79	0.97	6	1.3	2.2	2.4	1.02	0.93	5.6
0.55	71B -14	2760	71	0.79	1.42	6	1.9	2.2	2.4	1.49	1.36	6.1
0.72	80A -19	2770	73	0.84	1.77	6	2.6	2.2	2.4	1.86	1.70	9.1
1500 r/min = 4 poles												
0.06	56A -9	1320	49	0.59	0.30	6	0.4	2.3	2.4	0.32	0.29	3.0
0.09	56B -9	1320	50	0.61	0.43	6	0.7	2.3	2.4	0.45	0.41	3.3
0.12	63A -11	1350	57	0.64	0.47	6	0.9	2.2	2.4	0.50	0.46	3.9
0.18	63B -11	1350	59	0.65	0.68	6	1.3	2.2	2.4	0.71	0.65	4.3
0.25	71A -14	1350	60	0.72	0.84	6	1.8	2.2	2.4	0.88	0.81	5.4
0.37	71B -14	1370	65	0.74	1.11	6	2.6	2.2	2.4	1.17	1.07	6.2
0.55	80A -19	1370	67	0.75	1.58	6	3.8	2.2	2.4	1.66	1.52	9.0
0.72	80B -19	1380	72	0.78	1.93	6	5.2	2.2	2.4	2.03	1.86	10.0

This data is provided for guidance only, guaranteed only when confirmed by CMG.

Dimensional drawings

MTS available in frame sizes 56A to 90L

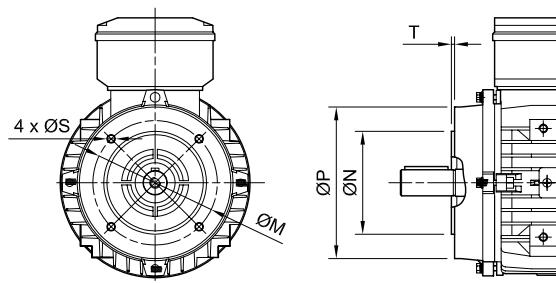
MTC available in frame sizes 63A to 112M

MTT available in frame sizes 56A to 80B

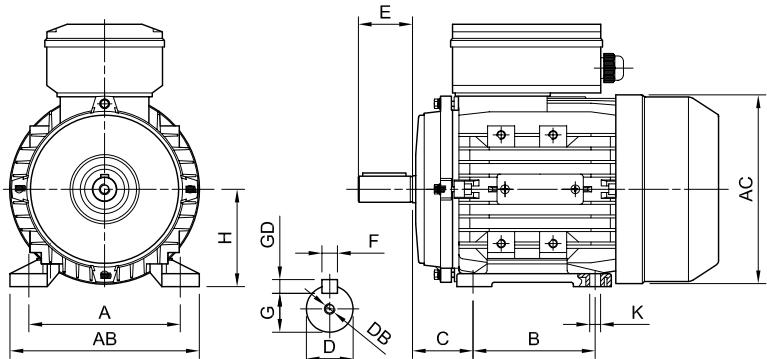
MTTBH available in frame sizes 63B to 80B

* MTS terminal box shown.

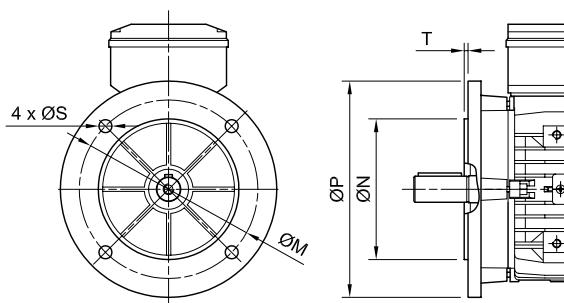
Face mount B14 (IM3601)*



Foot mount B3 (IM1001)*



Flange mount B5 (IM3001)*



Dimensional drawings

Variances between ranges

Motor frame	Foot				Flange / Face	
	B33	HD	KK	L33	L	HB
MTS						
56 - 9	85	156	-	107	192	100
63 - 11	95	180	M20	118	212	117
71 - 14	95	194	M20	118	240	123
80 - 19	112	222	M20	141	290	142
90S - 24	112	240	M20	141	310	150
90L - 24	112	240	M20	141	335	150
MTC						
63 - 11	144	174	M16	104	212	111
71 - 14	144	188	M20	104	255	117
80 - 19	176	222	M20	150	290	142
90S - 24	176	238	M20	150	335	148
90L - 24	176	238	M20	150	365	148
100L - 28	176	262	M20	150	427	162
112M - 28	193	286	M25	150	453	174
MTT						
56 - 9	88	156	M16	88	192	100
63 - 11	94	173	M16	94	212	110
71 - 14	94	188	M20	94	240	117
80 - 19	105	217	M20	105	290	137
MTTB						
63 - 11	94	173	M16	94	252	110
71 - 14	94	188	M20	94	297	117
80 - 19	105	217	M20	105	332	137

Face mount B14A (IM3601)

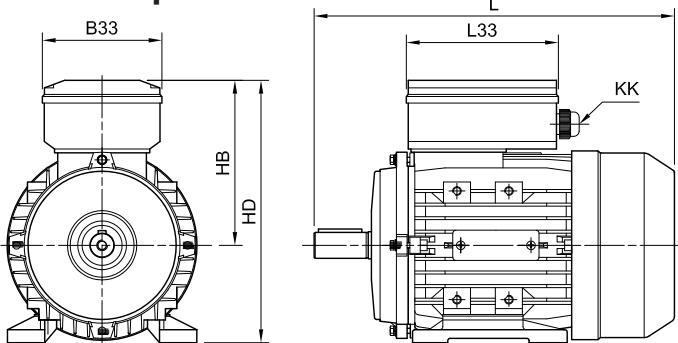
Motor frame	ØM	ØN	ØP	S	T
56 - 9	65	50	80	M5	2.5
63 - 11	75	60	90	M5	2.5
71 - 14	85	70	105	M6	2.5
80 - 19	100	80	120	M6	3.0
90S - 24	115	95	140	M8	3.0
90L - 24	115	95	140	M8	3.0
100L - 28	130	110	160	M8	3.5
112M - 28	130	110	160	M8	3.5

Foot mount B3 (IM1001)

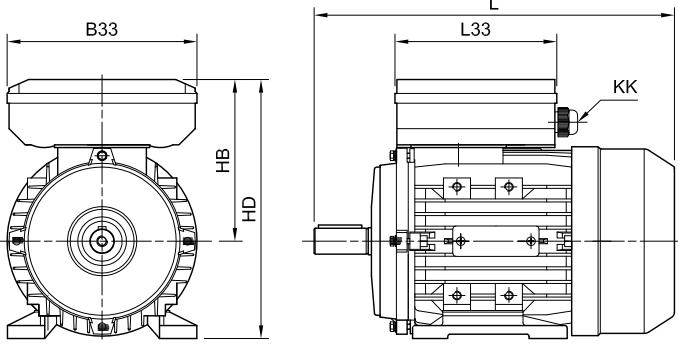
Motor frame	A	AB	AC	B	C	D	DB	E	F	GD	G	H	K
56 - 9	90	110	120	71	36	9	M3	20	3	3	7.2	56	5.8X8.8
63 - 11	100	120	130	80	40	11	M4	23	4	4	8.5	63	7X10
71 - 14	112	132	145	90	45	14	M5	30	5	5	11	71	7X10
80 - 19	125	160	165	100	50	19	M6	40	6	6	15.5	80	10X13
90S - 24	140	175	185	100	56	24	M8	50	8	7	20	90	10X13
90L - 24	140	175	185	125	56	24	M8	50	8	7	20	90	10X13
100L - 28	160	196	205	140	63	28	M10	60	8	7	24	100	12X16
112M - 28	190	220	230	140	70	28	M10	60	8	7	24	112	12X16

CMG Motors / Cat MT 07-07 (3rd Edition)

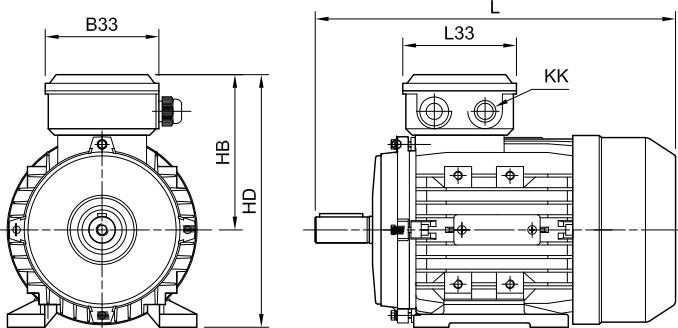
MTS Cap Box



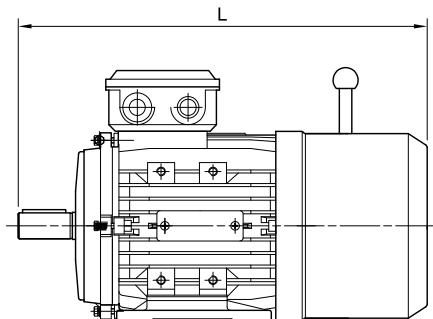
MTC Cap Box



MTT Terminal Box



MTTB Brake Motor Length



Flange mount B5 (IM3001)

Motor frame	ØM	ØN	ØP	ØS	T
56 - 9	100	80	120	7	3.0
63 - 11	115	95	140	10	3.0
71 - 14	130	110	160	10	3.5
80 - 19	165	130	200	12	3.5
90S - 24	165	130	200	12	3.5
90L - 24	165	130	200	12	3.5
100L - 28	215	180	250	15	4.0
112M - 28	215	180	250	15	4.0

HEAD OFFICE

19 Corporate Ave
PO Box 2340
Rowville VIC 3178 AUSTRALIA
info@cmgggroup.com.au
Tel: +61 (0)3 9237 4000
Fax: +61 (0)3 9237 4010

AUSTRALIA

Sales : 1300 888 853
Support : 1800 676 722
www.cmggroup.com.au
CMG Pty Ltd
ABN 99 005 118 114

VICTORIA

19 Corporate Ave
Rowville VIC 3178
Tel: +61 (0)3 9237 4040
Fax: +61 (0)3 9237 4050

NEW SOUTH WALES

8/26 Powers Road
Seven Hills NSW 2147
Tel: +61 (0)2 9674 1555
Fax: +61 (0)2 9674 4652

NORTH NEW SOUTH WALES

13B Old Punt Road
Tomago NSW 2322
Tel: +61 (0)2 4964 9144
Fax: +61 (0)2 4964 8537

QUEENSLAND

1/6-8 Radium Street
Crestmead QLD 4132
Tel: +61 (0)7 3803 2033
Fax: +61 (0)7 3803 2683

NORTH QUEENSLAND

Cnr. John Vella Drive & Connors Rd
Paget, Mackay QLD 4740
Tel: +61 (0)7 4952 6244
Fax: +61 (0)7 4952 6277

NORTHERN TERRITORY

24 Benison Road
Winnellie NT 0820
Tel: +61 (0)8 8947 2633
Fax: +61 (0)8 8947 1499

WESTERN AUSTRALIA

21 Colin Jamieson Drive
Welshpool WA 6106
Tel: +61 (0)8 6253 3700
Fax: +61 (0)8 6253 3710

SOUTH AUSTRALIA

2/24 Richard Street
Hindmarsh SA 5007
Tel: +61 (0)8 8340 8333
Fax: +61 (0)8 8340 8800

TASMANIA

112 Tarleton Street
East Devonport TAS 7310
Tel: +61 (0)3 6427 9911
Fax: +61 (0)3 6427 9922

ASIA PACIFIC

www.cmggroup.com.sg

SINGAPORE

CMG Electric Motors (Asia Pacific) Pte Ltd
Registration No. 200414611G
69 Tech Park Crescent
Singapore 638073
Tel: +65 6863 3473
Fax: +65 6863 3476

CHINA

www.cmggroup.co.cn

SHANGHAI

CMG Electric Motors Trading (Shanghai) Co Ltd
Registration No. 040714
775 Siping Road, 1st building Room 1915
Hong Kou District
Shanghai 200092
Tel: +86 (0)21 6508 8785
Fax: +86 (0)21 6508 8873

MIDDLE EAST

www.cmggroup.co.il

ISRAEL

CMG Electric Motors (Israel) Ltd
Company No. 513713107
9 Bareket St, Zone 23
North Industrial Park
Caesarea 38900
Tel: +972 (0)4 627 0777
Fax: +972 (0)4 627 0779

NEW ZEALAND

Sales : 0800 676 722
www.cmggroup.co.nz
CMG Electric Motors (NZ) Ltd
NZCN : 567 351

AUCKLAND

315A Rosebank Road
Rosebank, Avondale
Auckland
Tel: +64 (0)9 820 3550
Fax: +64 (0)9 828 9288

CHRISTCHURCH

Cnr Lunns & Annex Road
Middleton
Christchurch
Tel: +64 (0)3 348 3740
Fax: +64 (0)3 348 3760

ROTORUA

51 Pururu Street
Rotorua
Tel: +64 (0)7 347 8624
Fax: +64 (0)7 347 8629

SOUTH AFRICA

www.cmggroup.co.za
CMG Electric Motors South Africa (Pty) Ltd
Registration No. 2003/001379/07

JOHANNESBURG

268B Fleming Road
Meadowdale
Germiston
Johannesburg 1614
Tel: +27 (0)11 453 1930
Fax: +27 (0)11 453 9560

DURBAN

Unit 4, Constantia Industrial Park
1415 North Coast Road
Redhill
Durban 4051
Tel: +27 (0)31 569 5551
Fax: +27 (0)31 569 5549

MIDDELBURG

Unit 6, 2 Rand Street
Industrial Area
Middelburg 1050
Tel: +27 (0)13 246 1902
Fax: +27 (0)13 246 1205

CAPE TOWN

Unit 3, 52 Junction Street
Tygerberg Industrial Park
Parow Industria
Cape Town 7499
Tel: +27 (0)21 951 2901
Fax: +27 (0)21 951 2910

CMG products are sold and recommended by :

ACP&D Limited
86 Rose Hill Road,
Ashton-under-Lyne,
Lancashire,
England,
OL6 8YF.

Tel: +44 (0)161 343 1884
Fax: +44 (0)161 343 7773
e-mail: sales@acpd.co.uk
Websites: www.acpd.com &
www.acpd.co.uk

